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NPIC/TSG-050-70 14 August 1970

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20	MEMORANDUM FOR THE RECORD	
25X1	SUBJECT: Meeting with Management on 6 August 1970	
	ned referred to the est to	
		25X1
· •	cuss their production planning for the new Model 1540 light tables. We were impressed with the detailed planning and preparation they have undertaken to support their production operation. We went through their planned production cycle with them in great detail. Several items were raised which had not been completely resolved, but they were of a relatively minor nature, e.g., NPIC (TSG/ESD) will have to perform some elements of component assembly upon receipt of the tables needs to prepare estimates of time involved and instructions for ESD so that the work can be properly scheduled. Also, 21 units will be shipped per	25X1
	van, and we must complete assembly and checkout before the next batch arrives because of limited storage and assembly space. Not serious, but needs attention.	
25X1	2. I brought theSenator Byrd situation to attention. They were not aware of it previously, they said. I noted that we were telling them of it because of the possibility that they might hear of it from a third source, and that they should hear of an accurate account of the whole story. They were very appreciative for being informed.	25X1
	3. I used this opportunity to impress upon them the added responsibility that they now have to meet their quality and production goals. They fully recognized their need to perform on spec. and delivery.	
	4. We toured the production areas of the plant where extensive building modifications are being made to expedite the production flow. It gives the appearance of a serious attempt to do all necessary to deliver our units on schedule, with intensive quality assurance.	
25X1	5. A copy of production planning document is attached.	-15
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	Chief, Thical Services Group, NPIC Attachment: (1)	
	Production planning document	

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